


**This specification describes articles of the material group**

## Wood

**Material description:**

Wooden boat: pine wood

As first step the tree trunks go into boiling water. Then the trunks are getting decorticated. The next step is to cut the trunk in thin layers, which will be punched and steamed. After this, the wood will be pressed in the needed shape, glued and splints will be removed. There is no additional surface treatment or coating of the wood.

	<p><b>Boat</b> Article numbers 10057, 10058, 10059, 10060, 10061, 17494</p>
---	---

**Material / composition**

Wood

**Storage**

Storage temperature: ambient  
Relative humidity: dry  
Storage conditions: keep away from direct sunlight

**Purpose of use**

Types of food to be in contact with the material:

- dry
- greasy

Applications:

- Short-term contact (according to migration test 2h)
- Heating to 70°C

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.

**Declaration of compliance**

These articles meet the following regulations and are suitable for direct contact with food :

- Regulation (EC) No 2023/2006** on good manufacturing practice for materials and articles intended to come into contact with food
- Regulation (EC) No 1935/2004** on materials and articles intended to come into contact with food and
- SR 817.023.21** The Swiss Ordinance on Materials and Articles in Contact with Food

**Overall migration**

Tested under the following conditions (according to test report SQTS 2017L06264):

Simulant	Time	Temperature
<input checked="" type="checkbox"/> E: Poly(2,6-diphenyl-p-phenylenoxid) or Tenax	2h	70°C

The global migration values are below the limit of 10 mg/dm<sup>2</sup> or 60 mg/kg.

**Specific migration**

- No substances with a specific migration limit are observed.
- Formaldehyde: Below the limit of determination

**Calculation basis**

- Ratio of food contact surface area to volume used to establish the compliance of the material or article: 6 dm<sup>2</sup>/kg

**Microbiology**

The microbiological findings of the sample are inconspicuous and correspond to the microbiological basic load.

**Heavy metals**

No increased heavy metal values (lead, cadmium, chromium, mercury) were detected in the packaging. The sum of the measured elements is below the limit of 100 mg/kg according to the ChemRRV as well as the directive 94/62/EC.

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.

**Production site:** China

**Biological degradability:** the products are completely biodegradable

**Customs duty number:** 4419.0000

**Reclamation**

Deliveries, which differ from the listed specifications, will be withdrawn and replaced after review.

Pacovis AG

<p><b>Created by: STOL</b>  <b>Date: 28.09.2017</b></p>	<p><b>Released by: MEI</b>  <b>Andreas Meier (Head of Purchasing)</b></p> 
---	---

Pacovis AG  
 Grabenmattenstrasse 19  
 CH-5608 Stetten

Tel. +41 (0)56 485 93 93  
 Fax. +41 (0)56 485 93 00  
[www.pacovis.ch](http://www.pacovis.ch)

This information is based on our current level of know-how and knowledge. Specifications can be adjusted at any time without advance warning.